

Date: Tuesday, 11/14/2006 10:13:21 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM		
Job Number	: 29447					
Estimate Number	: 12578					
P.O. Number	: N/A			Part Number	: D35601	
This Issue	: 11/14/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D3560 REV A	
First Issue	: N/A			Project Number	: N/A	
Previous Run	: 29415			Drawing Revision	: A	
Written By	:			Material	: N/A	
Checked & Approved By	:			Due Date	: 11/25/2006	
Comment:	: Est Rev:A New Issue 06-11-10 JLM			Qty:	5	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"	
		Comment: Qty.: 1.0080 f(s)/Unit Total : 5.0400 f(s) 6061-T6 Bar .50" x 6.0" Batch: M101 919 ml 06 11 21	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3560 Dwg Rev: A Prog Rev: A ml 06 11 21	(5)
		2-Deburr if necessary	
		Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			(5)
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE	
		Comment: CONVENTIONAL MILLING MACHINE 1-Open .196" Dia hole 2-C'Bore as per Dwg D3560. 3-Ream .507" as per Dwg D3560	
		Ensure to C'Bore on Correct side	J.F. 06/12/19 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/02
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

5.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/12/19

(5)

6.0 QC8

SECOND CHECK



Comment: SECOND CHECK

Sn 061219 x5

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51355

EP 6/12/19 (5)

Aug/12/19 (5)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/02

(5)

Job Completion



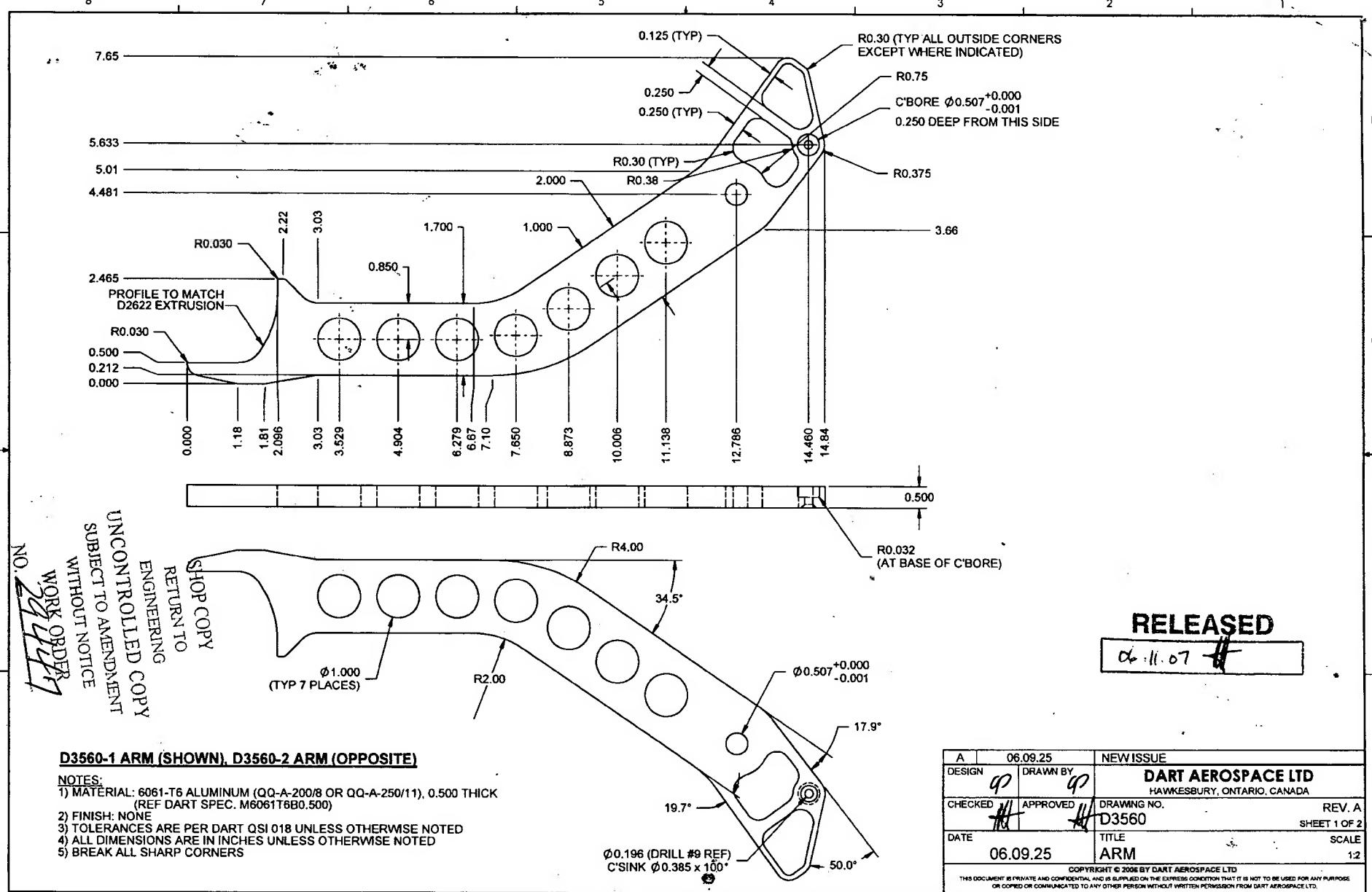
12/06/2019

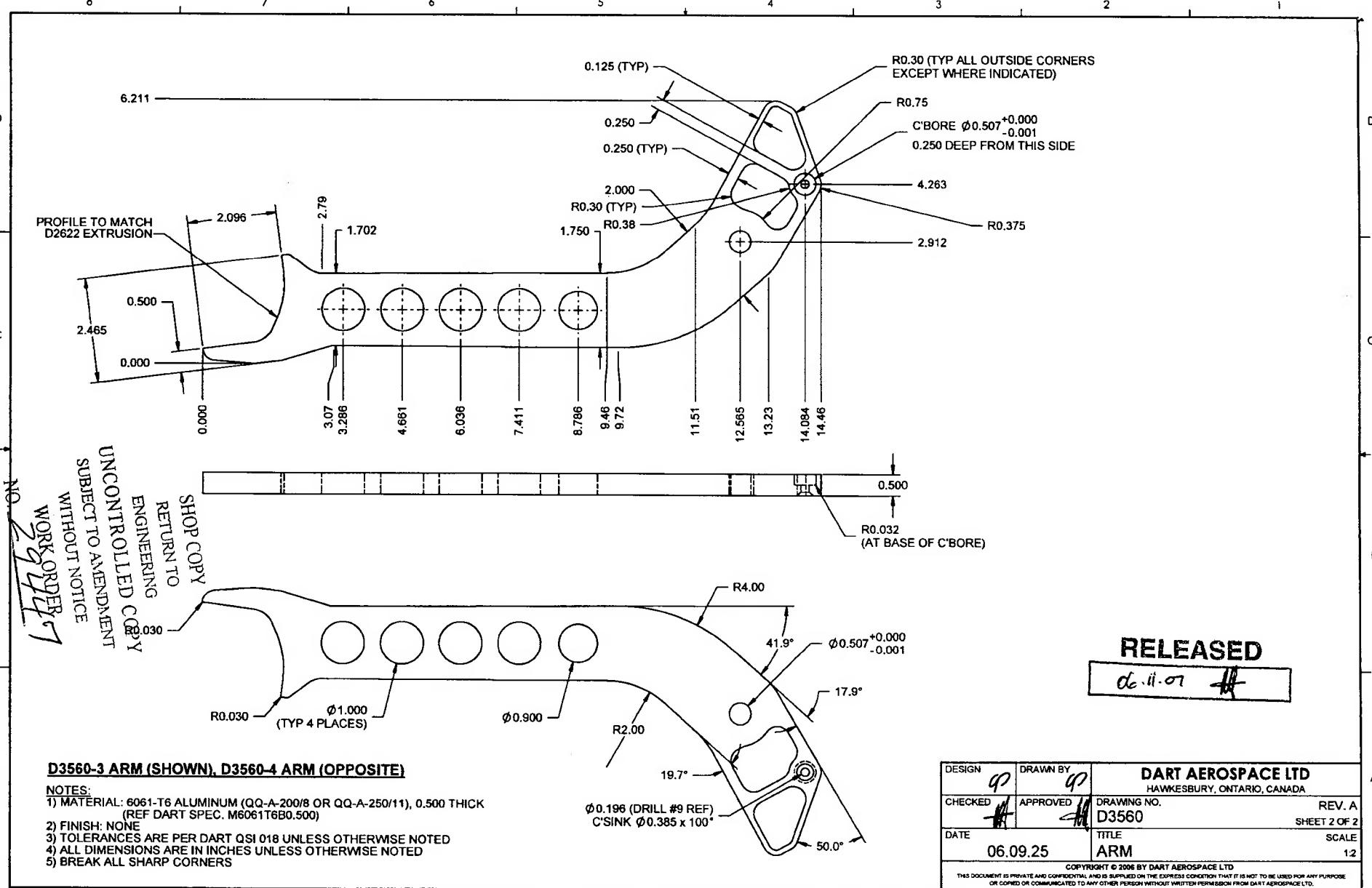
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





DART AEROSPACE LTD

Work Order: 29447

Description: ARM

Part Number: D3560-1

Inspection Dwg: D3560 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:

M. M. F.

Audited by:

5

Prototype Approval:

1100

Date: 8/17/

Date: 06/12/19

Date:-

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	